

RECOMMENDED HEAT SEAL CONDITIONS

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425 °F/40 PSI/1 sec.

CALVF 4N

Jan-23

This lamination of nylon foil and polyethylene has a wide range of uses where a highly puncture resistant barrier film is needed. It is ideal for packaging of items susceptible to corrosion, and in food packaging, where very low oxygen levels are required.

PHYSICAL PROPERTIES

TOTAL THICKNESS 4.3 mil <0.0003 gr./100 in² 24 hrs. WATERVAPOR TRANSMISSION RATE (FED 101) $0.001/cc/100 \text{ in}^2/24 \text{ hrs.}$ O₂ TRANSMISSION RATE (MOCON) TENSILE STRENGTH (ASTM D882-83, A) 24 lb./in. MD 32 CD 26 BREAKING STRENGTH (GRAB - FED 191) 66 lb. MD 81 **CD 76** 71 lb./in² BURSTING STRENGTH (FTMS 191-C, 5122) PUNCTURE STRENGTH (FTMS 101-C, 2065.1) > 22 psi

Caltex Plastics makes no warranty, expressed or implied, as to the suitability of these materials for any specific use. The values shown above were developed from random samples taken from production material. We believe them to be typical for the product. Actual values may vary somewhat from those depicted here. Customers should determine product suitability based upon their own internal criteria.